



Dart Aerospace Ltd.
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RB6899957
Job Sheet 179864



Part No: RB6899957

Job Qty: 1 ea

Part Name: Fuel Injector Gauge



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/25/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6899957 Rev 1 IPP Rev A 18.02.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	1 pcs	8/20/18	8/20/18	0.00	1.00	Small Fab-3		MLL DAS
120	QC	1 pcs	8/20/18	8/20/18	0.00	0.00	QC5		DAS
130	Packaging	1 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		21
140	QC21-FG	1 Ea	8/20/18	8/20/18	0.00	0.00	QC21		21

Part Op 110 - 1-Assemble as per DWG. Sheet 1. -Surface of -1A and -3 must be in the same plane within 0.0005". -Spring pin to Descriptions: be centered on -1A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90692A074	Spring Pin	1 Ea (1 ea)	90-Start up Operation	5040653
91783A074	Round Head Machine Screw	1 Ea (1 ea)	90-Start up Operation	5040651
98381A413	Dowel	2 Ea (2 ea)	90-Start up Operation	5040652
RB6899957-1	Depth Gauge Base	1 Ea (1 ea)	90-Start up Operation	5077662
RB6899957-3	Gauge Tip	1 Ea (1 ea)	90-Start up Operation	5084643

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90692A074	1	496	0
	91783A074	1	96	0
	98381A413	2	42	0
	RB6899957-1	1	3	0
	RB6899957-3	1	6	0

Part Specifications

Specifications could not be found.

Plex 8/20/18 1:00 PM dart.logan.david



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Container No: S104055



Part: RB6899957

Job No: 179864

Serial No/Batch: S104055

Revision: 1

Inspector:

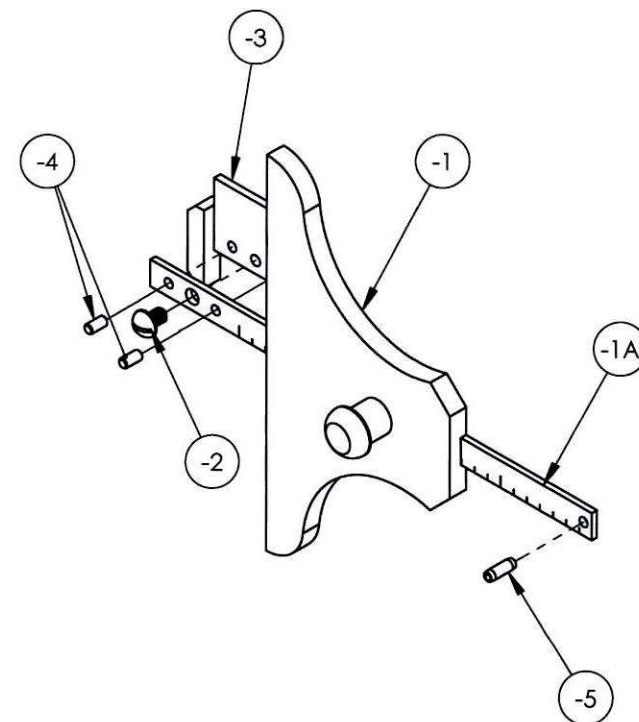
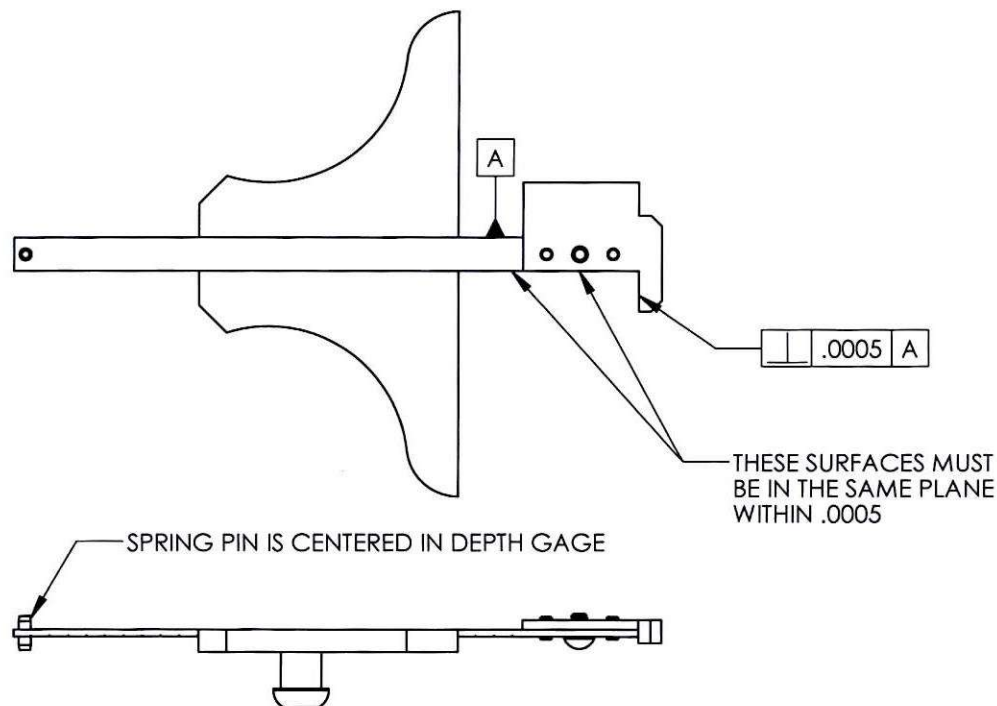
Exp Date:

Instructions:

Date: 08/21/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		REDRAWN FROM TATTERED DRAWING	9/24/2012	JAG	
D		-1 ADDED MISSING 1.400 DIMENSION.	10/9/2013	RJC	GE
1	14-0132	CH'D TITLE BLOCK WAS RED BARN IS DART. -1 CH'D PART NAME WAS DEPTH GAGE IS DEPTH GAGE BASE, ADDED PART -1A AND SHEET, CH'D DIM WAS Ø.063 IS Ø.065-.062 THRU. ADDED DIM (.090) 4X ON ϕ . ADDED NOTE 1 REMOVE FACTORY.	8/19/2014	DJN	GE



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DEPTH GAGE BASE		STARRETT #237 MSC #86410396 (MODIFIED)	2
			-1A	1	DEPTH GAGE RULER		PART OF STARRETT #237 MSC #86410396 (MODIFIED)	3
		B/O	-2	1	RND HD MACHINE SCREW	S.S.	2-56 X 1/8 MCMASTER-CARR #91783A074	1
			-3	1	GAGE TIP	4340	1/4 X 3/4 X 7/8	4
		B/O	-4	2	DOWEL	STEEL	1/16 X 1/8 MCMASTER-CARR #98381A413	1
		B/O	-5	1	SPRING PIN	STEEL	1/16 X 3/16 MCMASTER-CARR #90692A074	1

DART AEROSPACE	
TITLE GAGE-FUEL INJECTOR SETTING	
DWG NO. RB6899957	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: NELSON
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	APPROVED <i>D Weil</i>
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC USED ON MODEL 250-28B/C C30
SCALE 1:1	DATE 8/19/2014
SHEET 1 OF 4	